



# ALLIANCE PARTS



## Alliance Clutch Program

The most complete line of NEW clutch assemblies, supplemental clutch parts and flywheels for class 6, 7 & 8 vehicles.

**2023 Alliance Clutch Catalog**

## Alliance Transmission & Clutch Bundle

Alliance Trans Clutch Bundle

## 2023 DTNA Parts DPC - Alliance Clutch\_Detroit REMAN DT12 Presentation

2023 DTNA Parts DPC Alliance Clutch Detroit DT12 Presentation

### Product Highlights

[NEW Clutches, No Core](#)

[Made in the USA](#)

[OEM Quality](#)

[Heavy Duty Clutches – 2 Years, Unlimited Mile Warranty](#)

[Extended Clutch Warranty - 3 Years Unlimited Miles = IATCO Clutch + IATCO Clutch Installation Kit](#)

[Medium Duty Clutches – 1 Year, Unlimited Mile Warranty](#)

### Top Movers - Alliance Clutch Assemblies

Alliance Part Number	O.E.M. Reference	Part Description
ABP N25 208925 82	308925-82, 208925-82, 108925-82AM	15-1/2" x 2" Easy Effort Clutch, Two-Plate, 4-Paddle / 7-Spring, 3600 Plate Load / 1700 Torque, Triple-Zerk
ABP N25 208925 20	308925-20, 208925-20, 108925-20AM	15-1/2" x 2" Easy Effort Clutch, Two-Plate, 6-Paddle / 7-Spring, 4000 Plate Load / 1860-2050 Torque, Triple-Zerk

ABP N25 308925 25	308925-25, 208925-25, 108925-25AM	15-1/2" x 2" Easy Effort Clutch, Two-Plate, 6-Paddle / 7-Spring w/ Pre-Damper, 4000 Plate Load / 2050 Torque, Triple-Zerk
ABP N25 208925 51	308925-51, 208925-51, 108935-51AM	15-1/2" x 2" Easy Effort Clutch, Two-Plate, 4-Paddle / 9-Spring, 3600 Plate Load / 1760 Torque, Triple-Zerk, MACK
ABP N25 209701 51	309701-51, 209701-51, 109701-51AM	15-1/2" x 2" AutoSet Clutch  , Two-Plate, 4-Paddle / 9-Spring, 3600 Plate Load / 1760 Torque, Triple-Zerk, MACK
ABP N25 209701 82	309701-82, 209701-82, 109701-82AM	15-1/2" x 2" AutoSet Clutch  , Two-Plate, 4-Paddle / 7-Spring, 3600 Plate Load / 1700 Torque, Triple-Zerk
ABP N25 309701 25	309701-25, 209701-25, 109701-25AM	15-1/2" x 2" AutoSet Clutch  , Two-Plate, 6-Paddle / 7-Spring w/ Pre-Damper, 4000 Plate Load / 2050 Torque, Triple-Zerk
ABP N25 122002 35A	122002-35A	15-1/2" x 2" MaxShift Clutch  , Two-Plate, 6-Paddle / 7-Spring (Pre-Damper), 4200 Plate Load / 1850 Torque, 14-Spline, Incl. Clutch Brake
ABP N25 107237 10	107237-10	14" x 1-3/4" Stamped Steel Clutch, Two-Plate, 3-Paddle / 8-Spring, 2000 Plate Load / 900 Torque, Includes Positive Separator Pin
ABP N25 104100 2	104100-2	365mm x 1-3/4" Stamped Steel Clutch, Single-Plate, 3-Paddle / 8-Spring, 3200 Plate Load / 660 Torque, Sealed Bearing

## Top Movers - Supplemental Clutch Parts, Clutch Installation Kits, Flywheels

Alliance Part Number	O.E.M. Reference	Part Description
ABP N25 A0032502115	A 003 250 21 15, 6482 000 218, K-4515CL	DT12 Clutch Actuator
ABP N25 K2468	K-2468	Clutch Installation Kit, RT Series
ABP N25 K4125	K-4125	Clutch Installation Kit, RT Series (w/ Hydraulic Fork)
ABP N25 K3600	K-3600	Clutch Installation Kit, FR Series
ABP N25 K4124	K-4124	Clutch Installation Kit, FR Series (w/ Hydraulic Fork)
ABP N25 K4145	K-4145	Clutch Installation Kit, UltraShift Plus
ABP N25 127760	127760	2" Torque Limiting Clutch Brake
ABP N25 BK313	BK-313	2" Hinged Clutch Brake
ABP N25 105C137	105C-137	Standard Clutch Fork
ABP N25 A7786	A-7786	Hydraulic Clutch Fork
ABP N25 23514177	23514177	Flywheel, Detroit Series 60
ABP N25 A472030110572	A472 030 11 05	Flywheel, DD15

## General Product Information

### Detailed product description

The most complete line of NEW clutch assemblies, supplemental clutch parts and flywheels for class 6, 7 & 8 vehicles.

### Warranty Information

## Restricted Content

### Dealer Pricing & Availability

Heavy Duty Clutches – 2 Years, Unlimited Mile Warranty

Extended Clutch Warranty - 3 Years, Unlimited Miles = Alliance Clutch + Alliance Clutch Installation Kit

### Pricing information

Competitively priced

### Availability information

Available DS or PDC

3-5 Day Lead Time

Direct Ship Freight Prepaid:

1. USA - \$4,500 USD
2. Canada - \$5,500 CAN

16 per pallet for Direct Ship. 12 per pallet for PDC.

Units Purchased (Mix & Match)	Discount	Freight
1 - 15 units	No Discount	FOB Des Plaines, IL. (Prepaid if order exceeds \$4,500)
16 - 31 units	2%	Freight Prepaid (Prepaid if order exceeds \$4,500)
32 - 63 units	4%	Freight Prepaid
64 - 127 units	6%	Freight Prepaid, 3 drops available

128 - 255 units	8%	Freight Prepaid, 3 drops available
256+ units (Trailer Load)	11%	Freight Prepaid, 3 drops available

## Restricted Content

### Buyer Objections and Seller Response

#### Where is the product manufactured?

Chicago, IL, USA

#### Is the product new or re-manufactured?

All NEW

#### Is there a core charge?

No core

#### What is the warranty?

2 years, unlimited miles on HD clutches. 3 Years, unlimited miles when an Alliance clutch + an Alliance clutch installation kit are installed together.

#### What will the pre-damper clutches do in the system?

The pre-damper clutches will isolate engine torsionals @ idle speed, to reduce or eliminate neutral idle gear rattle in the drivetrain.

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